DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting, RH / Turning Detail for D3488-3	Part Number:	D3488-3
Inspection Dwg: D3488 / DSK101 Rev: C / D		Page 1 of 2

INSPECTION SHEET

Drawing Actual Method of							
Dimension	Tolerance	Dimension	Accept	Reject	Method of Inspection	Comments	
Lathe Section							
Ø2.150	+/-0.005						
Ø2.780	+/-0.005						
Ø3.125	+/-0.010						
Ø3.346	+/-0.010						
0.125 x 45°	+/-0.010 x +/-0.1°						
8.000	+0.030/-0.000						
9.250	+/-0.010	2 1 2	. 1			A	
0.188	+/-0.010						
R0.032	+/-0.010						
R0.062	+/-0.010						
0.315	+/-0.005					N 5	
0.200	+/-0.010						
2.620	+/-0.010						
Ø0.484	+0.005/-0.001	7.8 5. W	4				
1.180	+/-0.010						
3.150	+/-0.010						
3.070	+/-0.010						
R0.063	+/-0.010						
		100					
_							
n =					_ = =	- ·	
	ii ii						
						, , , , , , , , , , , , , , , , , , ,	
			, W				
		14,					
						464	
					-		

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting, RH / Turning Detail for D3488-3	Part Number:	D3488-3
Inspection Dwg: D3488 / DSK101 Rev: C / D		Page 2 of 2

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments	
	Milling Section						
Ø0.508	+0.006/-0.001	= =	1 v				
0.750	+/-0.010	=					
1.500	+/-0.010						
11.18	+/-0.030						
R0.062	+/-0.010	e s					
0.125	+/-0.010					7 	
0.590	+/-0.010	2.5	o B				
0.793	+/-0.010				~		
1.351	+/-0.010	1			0		
1.317	+/-0.010						
1.802	+/-0.010						
		~				Van. 2. 3. 1	
Measured by:		Checked by	:		QC Inspector:		
Date:		Date	:		Date:		

Engineering Approval: (If necessary)	Date:	

Rev	Date	Change	Revised by	Approved
Α	19.06.14	New Issue	MG	- M